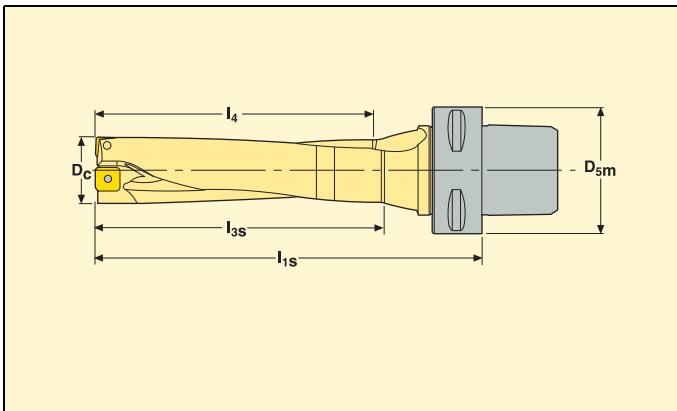


Drilling depth 4 x D

Seco-Capto™ C5 shank



- For insert information and cutting and machining data, please see Machining Navigator Holemaking



Drill dia. D _c (mm)	Drill depth L ₄ (mm)	Part No.	Dimensions in mm			Insert types	
			L _{1s}	L _{3s}	D _{5m}	Centre insert	Periph insert
28,59	115	SD504-28.59-115-C5	160	120	50	SPGX 0903-C1	SCGX 09T308..
29,00	116	SD504-29-116-C5	161	121	50	SPGX 0903-C1	SCGX 09T308..
30,00	120	SD504-30-120-C5	165	125	50	SPGX 0903-C1	SCGX 09T308..
31,00	124	SD504-31-124-C5	169	129	50	SPGX 0903-C1	SCGX 09T308..
31,75	127	SD504-31.75-127-C5	173	132	50	SPGX 11T3-C1	SCGX 09T308..
32,00	128	SD504-32-128-C5	174	133	50	SPGX 11T3-C1	SCGX 09T308..
33,00	132	SD504-33-132-C5	178	137	50	SPGX 11T3-C1	SCGX 09T308..
34,00	136	SD504-34-136-C5	182	141	50	SPGX 11T3-C1	SCGX 09T308..
35,00	140	SD504-35-140-C5	186	145	50	SPGX 11T3-C1	SCGX 120408..
36,00	144	SD504-36-144-C5	190	149	50	SPGX 11T3-C1	SCGX 120408..
37,00	148	SD504-37-148-C5	194	153	50	SPGX 11T3-C1	SCGX 120408..
38,00	152	SD504-38-152-C5	198	157	50	SPGX 12T3-C1	SCGX 120408..
39,00	156	SD504-39-156-C5	202	161	50	SPGX 12T3-C1	SCGX 120408..
40,00	160	SD504-40-160-C5	206	165	50	SPGX 12T3-C1	SCGX 120408..

Spare Parts, Parts included in delivery

For drill dia (mm)	Locking screw		Key
	Centre insert	Periph insert	
28,50-31,49	C03007-T09P	C03009-T09P	T09P-2
31,50-34,49	C03508-T15P	C03508-T15P	T15P-2D
34,50-40,00	C03508-T15P	C05012-T15P	T15P-2D

Accessories*

Dynamometric key**	Replacement Blade	Torque value
T00-09P20	T00-09P	2,0 Nm
T00-15P30	T00-15P	3,0 Nm
T00-15P30	T00-15P	3,0 Nm

Please check availability in current price and stock-list

* Not included in delivery

** Including blade